ink, which follows the expansion of said second thermoplastic film, on an outer surface of said second thermoplastic synthetic resin film.

25. (Twice Amended) Stock material according to claim 24, wherein said compatibly expansile ink is applied on the upper surface of the second thermoplastic synthetic resin film being expandable by heat treatment as a primer.

30. (Amended) The stock material according to claim 24, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with a layer of self-expansile ink.

31. (Amended) The stock material according to claim 25, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with a layer of self-expansile ink.

32. (Amended) The stock material according to claim 26, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with a layer of self-expansile ink.

33. (Amended) The stock material according to claim 27, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with a layer of self-expansile ink.

34. (Amended) The stock material according to claim 24, wherein the second thermoplastic synthetic resin film being expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

35. (Amended) The stock material according to claim 25, wherein the second thermoplastic synthetic resin film being expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

36. (Amended) The stock material according to claim 26, wherein the second thermoplastic synthetic resin film being expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

37. (Amended) The stock material according to claim 27, wherein the second thermoplastic synthetic resin film being expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

38. (Amended) The stock material according to claim 30, wherein the second thermoplastic synthetic resin film being expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

39. (Amended) The stock material according to claim 24, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium density polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

40. (Amended) The stock material according to claim 25, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium density polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

41. (Amended) The stock material according to claim 26, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium density polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

42. (Amended) The stock material according to claim 27, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium density polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

43. (Amended) The stock material according to claim 30, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium density polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

44. (Amended) The stock material according to claim 34, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium density polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

45. (Twice Amended) An insulating paper container generally comprising a container body and a bottom wall, said insulating paper container further comprising:

a first thermoplastic synthetic resin film laminated on the inner wall surface of a base paper for said container body and said bottom wall;

a second thermoplastic synthetic resin film laminated on the outer wall surface of said base paper for said container body;

ink, which follows the expansion of said second thermoplastic synthetic resin film, on the outer surface of said second thermoplastic synthetic resin film so that said ink may follow expansion of said second thermoplastic synthetic resin film; and

wherein said second thermoplastic synthetic resin film is expanded.

46. (Twice Amended) The insulating paper container according to claim 45, wherein the upper surface of the second thermoplastic synthetic resin film being expandable by heating treatment is applied with said ink as primer.

51. (Amended) The insulating paper container according to claim 45, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with self-expansile ink.

52. (Amended) The insulating paper container according to claim 46, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with self-expansile ink.

53. (Amended) The insulating paper container according to claim 47, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with self-expansile ink.

54. (Amended) The insulating paper container according to claim 48, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with self-expansile ink.

55. (Amended) The insulating paper container according to claim 45, wherein the second thermoplastic synthetic resin film is laminated on the outer wall surface of the base paper for the bottom wall and said second thermoplastic synthetic resin film is expanded by subjecting the lamination to heating treatment.

56. (Amended) The insulating paper container according to claim 46, wherein the second thermoplastic synthetic resin film is laminated on the outer wall surface of the base paper for the bottom wall and said second thermoplastic synthetic resin film is expanded by subjecting the lamination to heating treatment.

57. (Amended) The insulating paper container according to claim 47, wherein the second thermoplastic synthetic resin film is laminated on the outer wall surface of the base paper for the bottom wall and said second thermoplastic synthetic resin film is expanded by subjecting the lamination to heating treatment.

58. (Amended) The insulating paper container according to claim 48, wherein the second thermoplastic synthetic resin film is laminated on the outer wall surface of the base paper for the bottom wall and said second thermoplastic synthetic resin film is expanded by subjecting the lamination to heating treatment.

59. (Amended) The insulating paper container according to claim 51, wherein the second thermoplastic synthetic resin film is laminated on the outer wall surface of the base paper for the bottom wall and said second thermoplastic synthetic resin film is expanded by subjecting the lamination to heating treatment.

60. (Amended) The insulating paper container according to claim 45, wherein the second thermoplastic synthetic resin film is laminated on the upper surface of the first thermoplastic synthetic resin film which is unexpanded even by heating treatment, said first thermoplastic synthetic resin film, in turn, being laminated on the inner wall surface of the base paper for the bottom wall of the insulating paper container, and the second thermoplastic synthetic resin film laminated on the base paper for the container body of the insulating paper container is expanded by subjecting the lamination to heating.

61. (Amended) The insulating paper container according to claim 46, wherein the second thermoplastic synthetic resin film is laminated on the upper surface of the first thermoplastic synthetic resin film which is unexpanded even by heating treatment, said first thermoplastic synthetic resin film, in turn, being laminated on the inner wall surface of the base paper for the bottom wall of the insulating paper container, and the second thermoplastic synthetic resin film

laminated on the base paper for the container body of the insulating paper container is expanded by subjecting the lamination to heating.

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62. (Amended) The insulating paper container according to claim 47, wherein the second thermoplastic synthetic resin film is laminated on the upper surface of the first thermoplastic synthetic resin film which is unexpanded even by heating treatment, said first thermoplastic synthetic resin film, in turn, being laminated on the inner wall surface of the base paper for the bottom wall of the insulating paper container, and the second thermoplastic synthetic resin film laminated on the base paper for the container body of the insulating paper container is expanded by subjecting the lamination to heating.

63. (Amended) The insulating paper container according to claim 48, wherein the second thermoplastic synthetic resin film is laminated on the upper surface of the first thermoplastic synthetic resin film which is unexpanded even by heating treatment, said first thermoplastic synthetic resin film, in turn, being laminated on the inner wall surface of the base paper for the bottom wall of the insulating paper container, and the second thermoplastic synthetic resin film laminated on the base paper for the container body of the insulating paper container is expanded by subjecting the lamination to heating.

64. (Amended) The insulating paper container according to claim 51, wherein the second thermoplastic synthetic resin film is laminated on the upper surface of the first thermoplastic synthetic resin film which is unexpanded even by heating treatment, said first thermoplastic synthetic resin film, in turn, being laminated on the inner wall surface of the base paper for the bottom wall of the insulating paper container, and the second thermoplastic synthetic resin film

laminated on the base paper for the container body of the insulating paper container is expanded by subjecting the lamination to heating.

65. (Amended) The insulating paper container according to claim 55, wherein the second thermoplastic synthetic resin film is laminated on the upper surface of the second thermoplastic synthetic resin film which is unexpanded even by heating treatment, said first thermoplastic synthetic resin film, in turn, being laminated on the inner wall surface of the base paper for the bottom wall of the insulating paper container, and the second thermoplastic synthetic resin film laminated on the base paper for the container body of the insulating paper container is expanded by subjecting the lamination to heating.

66. (Amended) The insulating paper container according to claim 45, wherein the second thermoplastic synthetic resin film is expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

67. (Amended) The insulating paper container according to claim 46, wherein the second thermoplastic synthetic resin film is expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

68. (Amended) The insulating paper container according to claim 47, wherein the second thermoplastic synthetic resin film is expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

69. (Amended) The insulating paper container according to claim 48, wherein the second thermoplastic synthetic resin film is expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

70. (Amended) The insulating paper container according to claim 51, wherein the second thermoplastic synthetic resin film is expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

71. (Amended) The insulating paper container according to claim 55, wherein the second thermoplastic synthetic resin film is expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

72. (Amended) The insulating paper container according to claim 60, wherein the second thermoplastic synthetic resin film is expandable by heating treatment is made of low density polyethylene having a MFR (melt flow rate) of 8 - 15 g/10 min and a thickness of 0.03 - 0.07 mm.

73. (Twice Amended) The insulating paper container according to claim 45, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

74. (Twice Amended) The insulating paper container according to claim 46, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

75. (Twice Amended) The insulating paper container according to claim 47, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

76. (Twice Amended) The insulating paper container according to claim 48, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

77. (Twice Amended) The insulating paper container according to claim 51, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

78. (Twice Amended) The insulating paper container according to claim 55, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

79. (Twice Amended) The insulating paper container according to claim 60, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

80. (Twice Amended) The insulating paper container according to claim 66, wherein the first thermoplastic synthetic resin film being unexpanded by heating treatment is made of medium polyethylene having a MFR (melt flow rate) of 4 - 8 g/10 min.

Please add new claim:

145. A stock material comprising:

a base paper;

a first thermoplastic synthetic resin film on a first side of the base paper;

a second thermoplastic synthetic resin film on a second side of the base paper, the second thermoplastic synthetic resin film being expandable by heat treatment, the first thermoplastic synthetic resin having a higher melting point than the second thermoplastic synthetic resin; and

ink on an outer surface of the second thermoplastic synthetic resin film, said ink capable of following the expansion of the second thermoplastic film when the second thermoplastic film is expanded by heat treatment.

146. The stock material of claim 145, wherein the first thermoplastic synthetic resin has a melting point of from 105°C to 110°C, and the second thermoplastic synthetic resin has a melting point of from 130°C to 135°C.